

Ready mode: The yellow LED is flashing steady slowly.

Run mode : The yellow LED lights steady.

Pause mode: The yellow LED is flashing steady fast.

Fault mode: The yellow LED is flashing 10 times sequence and the red LED is flashing with a

fault-code sequence.

Number of flashes red LED = fault code:

- 2 = High voltage / low voltage / Voltage
- 3 = High current / low current
- 3 = Current not symmetrical
- 3 = Motor protection (I2t)
- 4 = Stall
- 5 = By-pass relay failure
- 6 = High temperature / low temperature
- 7 = Connection failure
- 7 = Wrong phase sequence
- 8 = Wrong frequency
- 9 = Failure in soft starter