

Ready mode: The yellow LED is flashing steady slowly.

Run mode : The yellow LED lights steady.

Pause mode: The yellow LED is flashing steady fast.

Fault mode: The yellow LED is flashing 10 times sequence and the red LED is flashing with a

fault-code sequence.

Number of flashes red LED = fault code:

2 = High voltage / low voltage / Voltage

3 = High current / low current

3 = Current not symmetrical

3 = Motor protection (I2t)

4 = Stall

5 = By-pass relay failure

6 = High temperature / low temperature

7 = Connection failure

7 = Wrong phase sequence8 = Wrong frequency

9 = Failure in soft starter