

## LED Process Controllers – Type 573

The process controller with 2 analogue inputs can be used both in single channel mode as well as in dual channel. In dual channel mode, all arithmetic operations are

available for displaying sum total, difference, ratio or the product. Inputs and outputs can be scaled separately.

17... 260 V	DIN 48 x 96	High IP value	Menu-driven programming	Operation with gloves	2 Inputs	6 LEDs	Tare-Function	Output	Transistor-Output
Supply voltage AC/DC	DIN front panel								

### Innovative:

- 2 separate freely scalable analogue inputs +/-10 V, 0 ...10 V and 0/4 ... 20 mA, Resolution 14 bit
- Tare function – the unit can be set to 0 for any input voltage
- Programmable linearization: with up to 16 control points, input via key-pad or via the Teach-In function
- Averaging measurement over 2 to 16 measuring cycles, for use with serious fluctuations of the input signals
- Easy to programme - the desired display value is simply keyed-in for a specific input signal
- Fast 25 ms sampling rate per channel alternating



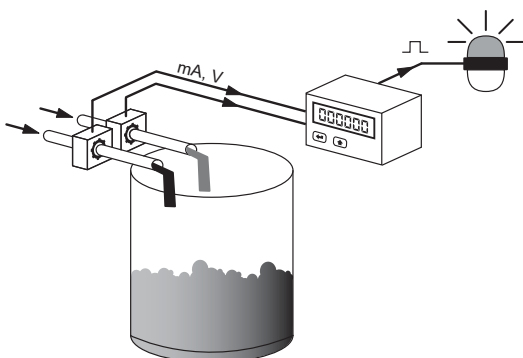
### Compact:

- Up to 3 display values in one device, display A, display B + display calculated based on A and B
- AC and DC supply voltages in one device
- Simple menu-driven programming with just 2 keys, as well as Tare or Teach-In key

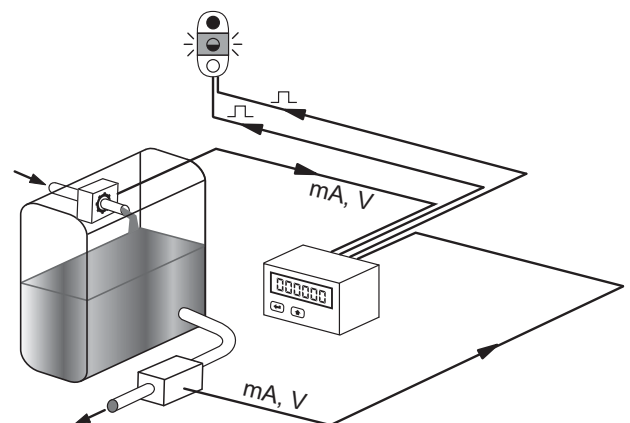
### Versatile:

- Can be used as a simple process signal converter, process controller (ON/OFF controller) or for complex measuring tasks where the relationship between two values, one to the other, must be monitored, calculated or further processed in a higher-level controller.
- Mathematical operation of the measured values of inputs A and B. The result can also if required be multiplied, divided or added to an offset value, in order to obtain the desired display value.
- Analogue output 0/4 ... 20 mA, +/- 10 V or 0 ... 10 V
- 2 fast PNP switching outputs, 50 ms, with switching hysteresis, step or tracking preset
- Programmable display refresh time

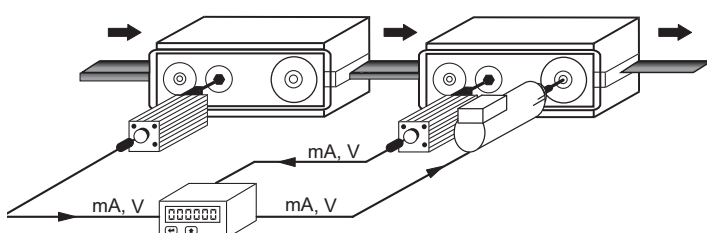
### Application examples:



Monitoring of mixing ratios and display of flow rate



Level monitoring and adjustment, display of inflow and outflow



Material stretching, as well as monitoring of synchronous operation, with display of individual speeds

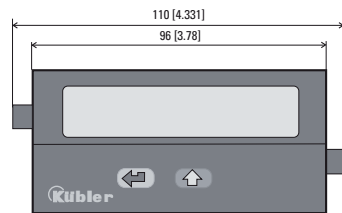
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Supply-voltage:	17 ... 30 V DC (Nominal voltage: 24 V DC) 115/230 V AC $\pm$ 12.5 %
Power consumption [DC]:	18 V: 110 mA, 24 V: 90 mA 30 V: 80 mA
Connected load [AC]:	7,5 VA
Auxiliary power supply output for sensors:	24 V DC $\pm$ 15%, 100 mA (for AC and DC supply)
Display:	15 mm high LED display, 6 Digits
Inputs:	2 analogue inputs ( $\pm$ 10 V, 0 ... 20 mA, 4 ... 20 mA)
Input resistance:	current: $R_i = 100 \text{ Ohm}$ , Voltage $R_i = 30 \text{ kOhm}$
Measuring time per channel:	25 ms (alternating)
Resolution:	14 Bit (13 Bit + sign)
Accuracy:	$\pm 0.1\% \pm 1 \text{ digit}$
Outputs:	switching outputs: 2 x PNP, max. 35 V, max. 150 mA Response time max. 50 ms

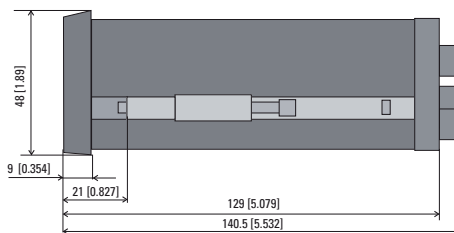
Analogue output:  
0 ... 20 mA, 4 ... 20 mA (max. 300 Ohm)  
-10 ... +10 V, 0 ... 10 V (max. 2 mA)  
response time max. 57 ms (analogue output  
7 ms after detection of the measurement  
value)

Resolution:	14 Bit (13 Bit + sign)
Operating temperature:	0 ... +45 °C
Storage temperature:	-25 ... +70 °C
Housing:	Noryl UL94-V-0
Protection:	IP 65 front, IP20 rear
Connections:	signal max. 1.5 mm <sup>2</sup> , AC supply max. 2.5 mm <sup>2</sup>
EMC:	CE conform to EC directive 89/336/EWG
Standards:	EN 61 000-6-2/EN 61 000-6-3 NS73/23/EWG: EN 61010-1
Weight:	approx. 200 g

### Dimensions:

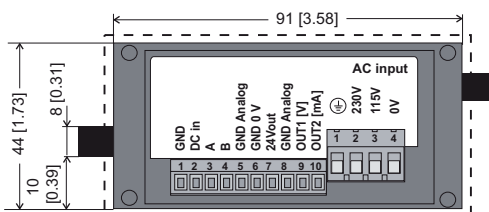


Panel cut-out 91 mm x 44 mm

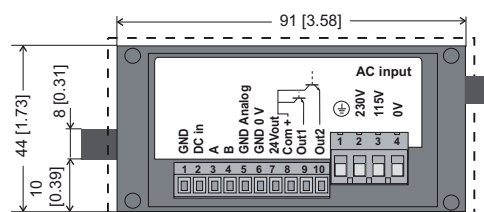


Accessories for DIN rail mount  
Order code: G 300005

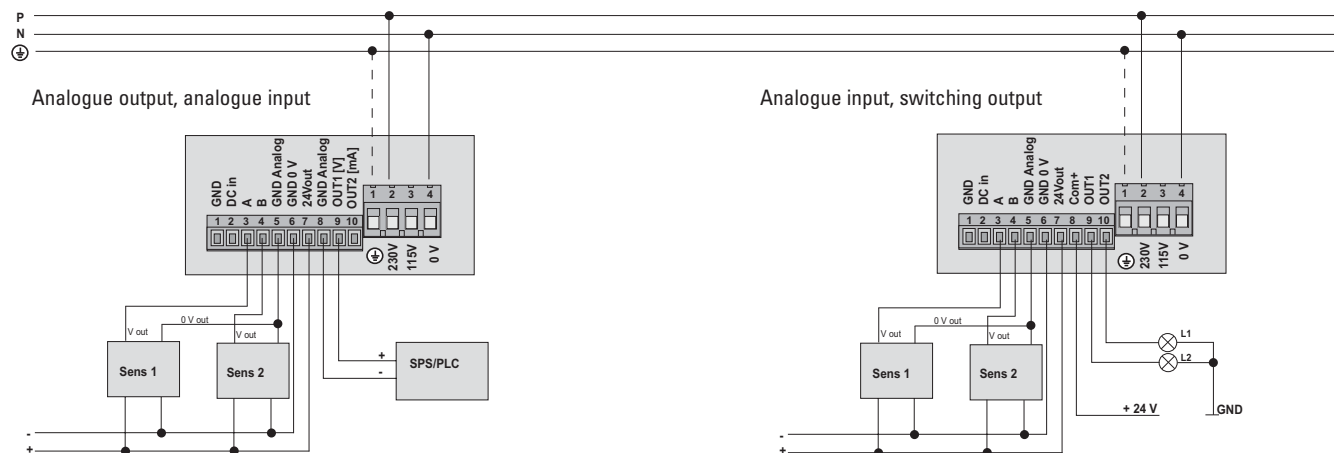
### Terminal assignment: with analogue output



### with 2 outputs



### Connection example:



### Delivery includes:

- Process Controller 573
- Gasket
- Mounting set
- Multilingual operating instructions, German /English

### Order codes:

- Display with 2 outputs **Order code 6.573.011.E00\***
- Display with analogue output **Order code 6.573.012.E90\***